Kilmer USSN 10/652,754 Filed August 28, 2003

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

1. (Amended) A method of making a heat exchanger component comprising the steps of:

providing a mill finished brazing sheet having on at least one face thereof micro-textured features of from about 1 to about 50 microns in size; and

rolling the sheet between a pair of rolls, at least-one of the rolls being textured to create textured features on at least one side of the sheet thereby increasing the surface area of the textured side of the sheet; and

forming the textured said textured brazing sheet into a heat exchanger component, wherein at least one heat transfer surface of the heat exchanger component includes the textured features.

- 2. (Original) The method of claim 1 wherein the heat exchanger component is a tube.
- 3. (Original) The method of claim 2 wherein the heat transfer surface having the textured features is on an interior surface of the tube.
- 4. (Original) The method of claim 1 wherein the heat exchanger component is a fin.
 - 5. (Cancelled)

Kilmer USSN 10/652,754 Filed August 28, 2003

- 6. (Original) The method of claim 1 wherein the heat exchanger component is a turbulator.
- 7. (New Claim) The method of claim 1 wherein said micro-textured brazing sheet is provided by rolling a mill finished brazing sheet between a pair of rolls, wherein at least one of the rolls has a surface bearing a negative pattern of a textured pattern to be imparted to the brazing sheet, and wherein the rolls are gapped to provide a separating force selected to create micro-textured features of a desired height on a surface of the sheet contacting said roll surface bearing said negative pattern.
- 8. (New Claim) The method of claim 1 wherein said micro-texture features have a size of from about 2 to about 5 microns.